

# Calenderer Rubberised Fabric

**Aliases:** Operator-Textile Coating

**Industry/Sector(s):** Rubber Industry

## JOB DESCRIPTION <sup>1</sup>

The tasks an Operator-Textile Coating is expected to perform include:

- Feeding the compound and fabric to the calendar and performing the coating operation

## WORK ENVIRONMENT

- It needs one to be on their toes
- Needs to handle a team
- Local travelling is a part of this job
- Part-time work and contractual jobs are available in some cities
- Work from home option is not available

### Working hours

- Working hours are 10/12 hours everyday for 5/6 days a week. This may vary from factory to factory
- Shift system maybe available

### Is the job suitable for a candidate with special needs?

Maybe

## EDUCATIONAL QUALIFICATIONS AND TRAINING <sup>1</sup>

- Minimum – 10th
- Certified training for Operator-Textile Coating (programme aligned to RSC/Q 0728 released by Rubber Skill Development Council)

## KEY COMPETENCIES <sup>1</sup>

- Knowledge of internal mixing equipment and operations
- Familiar with the possible causes of common mixing problems & their remedies
- Well-versed with the tolerance levels for various parameters like time, temperature, ram pressure, fill factor, rotor rpm/line and batch weight and their effect on mixed batch
- Ability to respond to emergencies e.g. power failures, fire and system failures and manual intervention to avoid disaster
- Knowledge of handling different types of materials
- Well-versed with the implications of overheating during mixing and adopting measures like increasing water flow, adjusting nip gap, increasing the number of cuts
- Knowledge of abnormalities and what response to make in case of abnormalities in equipment performance
- Well-versed with personal protective equipment for the work area, cleaning equipment, tools, materials and chemicals used, etc.
- Knowledge of the process of cleaning the surfaces without causing injury or damage
- Familiar with different methods of recording information
- Knowledge of the various documents that need to be maintained
- Well-versed with the procedures for recording damage, breakages, etc.

## DESIRABLE COMPETENCIES <sup>1</sup>

Training in the operation of machinery

## AVAILABLE SKILL TRAINING AND LEARNING INSTITUTES <sup>2</sup>

- Rubber Training Institute
- Indian Rubber Institute
- Labournet
- IL&FS Skills
- HASETRI
- NewTek India Pvt. Ltd.

## AVAILABLE SKILL TRAINING SCHEMES/SCHOLARSHIPS

Coming soon

## SAMPLE OF TRAINING AND LEARNING COURSES

Coming soon

## CAREER PROGRESSION PATH

Helper-Textile Coating → **Operator-Textile Coating**

### Transfer option

- India: Yes
- Abroad: Yes

*(\*This field to open the relevant job title when clicked)*

## EXPECTED EARNINGS <sup>4</sup>

- For fresher - ₹ 7,000 to ₹ 8,000 per month
- For candidates with 2 years of experience and above - ₹ 8,000 to ₹ 10,000 per month

*(These figures are indicative and subject to change)*

## REQUIRED WORK EXPERIENCE <sup>1</sup>

Worked as a semi-skilled helper for 3-6 months in the same role

## PROBABLE EMPLOYERS

Rubber manufacturing companies across India

## PEOPLE'S CORNER

Coming Soon

## KEYWORDS

Operator-Textile Coating

## OCCUPATIONAL CODES AND STANDARDS

Standard	Code	Description
NCO 2015	8141.1301	Calenderer Rubberised Fabric
ISCO 2008	8141	Rubber Products Machine Operators
NIC 2008	22199; 13134	Manufacture of other rubber products n.e.c; Finishing of man-made and blended man-made textiles.
QP Reference	RSC/ Q 0728	Operator-Textile Coating
NSQF	NA	NA

## REFERENCES

1	<a href="http://www.nsdcindia.org/sites/default/files/files/qp-operator-textile-coating.pdf">http://www.nsdcindia.org/sites/default/files/files/qp-operator-textile-coating.pdf</a>
2	<a href="http://rubberboard.org.in/training.asp">http://rubberboard.org.in/training.asp</a> <a href="http://www.iri.net.in">http://www.iri.net.in</a> <a href="http://labournet.in">http://labournet.in</a> <a href="http://www.ilfsindia.com">http://www.ilfsindia.com</a> <a href="http://www.hasetri.com">http://www.hasetri.com</a> <a href="http://newtekindia.in">http://newtekindia.in</a>
3	<a href="http://www.shine.com/job-search/simple/textile-coating-operator">http://www.shine.com/job-search/simple/textile-coating-operator</a> <a href="http://www.indeed.com/jobs?q=textile+coating+operator&amp;l">http://www.indeed.com/jobs?q=textile+coating+operator&amp;l</a>
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