

# Building Operator Conveyor Belt

**Aliases:** Cable Building Operator, Cable Builder

**Industry/Sector(s):** Rubber Industry

## JOB DESCRIPTION <sup>1</sup>

The tasks a Building Operator: Conveyor Belt is expected to perform include:

- Preparing the material, tools and machine for building and assembly
- Cutting ply and inner liner made with rubber pieces as per the required specifications
- Using scissor or knife to cut the ply and inner liners as per company-provided specifications
- Loading cut ply and inner in the machine let off
- Pulling out inner liner from poly/cotton liner and spreading it over the working table
- Pulling out ply of desired width and angle, and putting it on top of inner liner
- Stitching the belt properly and removing trapped air
- Monitoring the machine properly during the building up operation
- Carrying out housekeeping, reporting, documentation, and quality checks

## WORK ENVIRONMENT <sup>1</sup>

- It needs one to be on their toes
- Need not handle a team
- Local travelling is not a part of this job role
- Part-time work and contractual jobs maybe available in some cities
- Work from home option is not available

### Working hours

- Working hours are 10/12 hours everyday for 5/6 days a week. This may vary from factory to factory
- Shift system maybe available

### Is the job suitable for a candidate with special needs?

Maybe

## EDUCATIONAL QUALIFICATIONS AND TRAINING <sup>1</sup>

- Minimum – Class X/ITI
- Certified training for Building Operator: Conveyor Belt (programme aligned to RSC/Q1202 released by Rubber Industry Sector Skill Council)

## KEY COMPETENCIES <sup>1</sup>

- Proficiency in the use of equipment such as scale, measuring tape, sticker and cutting tools
- Well-versed with setting the parameters of ply loading on machine let off
- Ability to properly stick ply and rubber inner liner
- Knowledge of various types of defects in tyres leading to rejections and their indicators, reasons and possible solutions

## DESIRABLE COMPETENCIES <sup>1</sup>

Training in operation of building and assembling of components

## AVAILABLE SKILL TRAINING AND LEARNING INSTITUTES <sup>3</sup>

- Rubber Training Institute, Kerala
- Indian Rubber Institute, Kolkata
- Hasetri, Rajasthan

## AVAILABLE SKILL TRAINING SCHEMES/SCHOLARSHIPS

<http://www.vnsgu.ac.in/pg/pg/scholarship/05%20Post%20Matric%20Scholarship%20Scheme%20for%20Minority%20Communities.pdf>

## SAMPLE OF TRAINING AND LEARNING COURSES

Coming soon

## CAREER PROGRESSION PATH <sup>1</sup>

Supervisor



**Building Operator: Conveyor Belt**



Helper

### Transfer option

- India: Rarely
- Abroad: Rarely

(\*This field to open the relevant job title when clicked)

## EXPECTED EARNINGS

Coming soon

## REQUIRED WORK EXPERIENCE <sup>1</sup>

Worked as a semi-skilled helper for 3-6 months in the same role

## PROBABLE EMPLOYERS <sup>4</sup>

Rubber conveyor belt manufacturing companies across India

## PEOPLE'S CORNER

Coming soon

## KEYWORDS <sup>1</sup>

Conveyor Belt Building Operator

## OCCUPATIONAL CODES AND STANDARDS

Standard	Code	Description
NCO 2015	8141.2501	Building Operator: Conveyor Belt
ISCO 2008	8141	Rubber Products Machine Operators
NIC 2008	22199	Manufacture of other rubber products n.e.c.
QP Reference	RSC/Q1202	Building Operator – Conveyor Belt
NSQF	4	-

## REFERENCES

1	Qualifications Pack - Building Operator: Conveyor Belt
2	<a href="http://acaai.org/allergies/types/skin-allergies/latex-allergy">http://acaai.org/allergies/types/skin-allergies/latex-allergy</a>
3	// <a href="http://rubberboard.org.in/training.asp">http://rubberboard.org.in/training.asp</a> <a href="http://www.iri.net.in">http://www.iri.net.in</a> <a href="http://www.hasetri.com">http://www.hasetri.com</a>
4	<a href="http://www.rsdcindia.in/kb/rsdc-skill_gap_study-Introduction%20about%20Rubber%20Industry.pdf">http://www.rsdcindia.in/kb/rsdc-skill_gap_study-Introduction%20about%20Rubber%20Industry.pdf</a>